

Density-of-States Based Numerical and Analytical Models for Solution-Processed Polymer TFTs

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Abstract

In this work, we propose the subgap density-of-states (DOS) based design platform for solution-processed polymer-based thin-film-transistors (PTFTs). For the model simulation, numerical and analytical I-V models were established from experimentally extracted DOS parameters, and verified by comparing the simulation result with the measured characteristics of solution-processed PTFTs.

Keywords: solution process; organic; polymer; thin-film transistors; density-of-states; analytical model; circuit simulation.

1. Introduction

A great deal of attention has been paid recently to organic electronics, driven by their potential applications throughout from flexible displays [1], large area sensors [2], and radio frequency identification tags [3] to flexible processors [4] and customized programmable logics [5]. In these approaches, polymer-based thin-film-transistors (PTFTs) are the fundamental building blocks with their advantages of low-cost, low-temperature process, and compatibility with the solution process such as spin-coating, ink-jet printing, and gravure printing. However, the circuit simulation method for the solution processed PTFTs has been rarely researched yet while a number of OTFTs with high field-effect mobility higher than $0.1 \text{ cm}^2/\text{V}\cdot\text{s}$ have been reported using ink-jet printing [6], [7]. As their potential application becomes more diverse and challenging, the demand for device-circuit co-design, which should be described preferably only with the process/material-controlled and experimentally extracted parameters rather than fitting parameters, becomes indispensable in the solution-processed organic integrated circuits. In this work, we developed the numerical and analytical PTFT

models based on the process-controlled parameters including subgap density-of-states (DOS: $g(E)$).

2. Device fabrication and structure

The polymer-based organic semiconductor was dissolved in tetrahydronaphthalene (THN) at a concentration of 0.2 wt%, and then ink-jet printed via Dimatix printer. The fabricated PTFTs with a coplanar structure had the channel width (W)=120 μm , the gate-to-source/drain (S/D) overlap length (L_{OV})=10 μm , gate insulator thickness (T_{OX})=300 nm, and thickness of polymer film (T_{Polymer})=50 nm (confirmed by FIB-SEM), respectively. Fig. 1(a) shows an array of semitransparent polymer transistors printed on a glass substrate. Fig. 1(b) shows a schematic cross-sectional view of the PTFT with a coplanar structure.

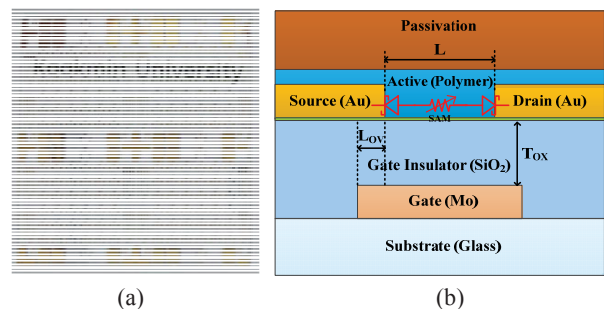


Fig. 1. (a) A photograph of PTFTs and circuit integrated on a glass wafer. (b) A schematic illustration of the integrated PTFT with the bottom gate and bottom source/drain contact structure (with a coupled-Schottky diode model).

3. Density-of-states Based numerical and analytical models

Fig. 2 shows a schematic illustration of $g(E)$ in polymer thin-film materials. The $g(E)$ is comprised of the donor-like states ($g_{\text{D}}(E)$), shallow acceptor-

like states ($g_{SA}(E)$), and interface trap ($D_{it}(E)$). The $g(E)$ modeled by a superposition of exponential tail and deep states and Gaussian shallow states as follows:

$$g(E) = g_{DD}(E) + g_{TD}(E) + g_{SA}(E) \\ = N_{TD} \times \exp\left(\frac{E_V - E}{kT_{TD}}\right) + N_{DD} \times \exp\left(\frac{E_V - E}{kT_{DD}}\right) + N_{SA} \times \exp\left[-\left(\frac{E_{SA} - E}{kT_{SA}}\right)^2\right] \quad (1)$$

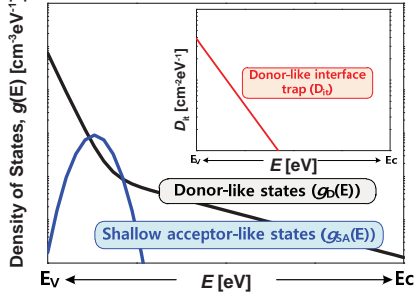


Fig. 2. A schematic illustration of $g(E)$ of the polymer material. It consists of donor-like DOS; $g_D(E)$ (it is extracted from the *MFCV* spectroscopy) and the shallow acceptor-like DOS; $g_{SA}(E)$ (it is extracted from a fitting with measured data by numerical model simulation.). The inset shows a schematic illustration of the interface trap density, $D_{it}(E)$.

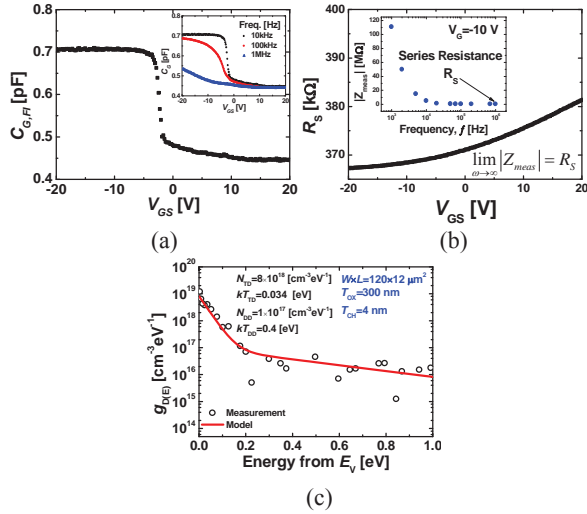


Fig. 3. Extraction of $g_D(E)$ using the *MFCV* spectroscopy (a) The calculated $C_{G,FI}$ from f -dependent C_G - V_G characteristics is shown as an inset. (b) Extracted V_{GS} -dependent R_S obtained from the high frequency $|Z_{meas}|$ under a fixed V_{GS} as shown in the inset. (c) Extracted $g_D(E)$.

The extraction procedure of $g_D(E)$ by the Multi-frequency C-V (*MFCV*) spectroscopy is shown in Fig. 3. This method has been published in the [8]. Fig. 4 shows the calculation flow about numerical and analytical current-voltage (*I-V*) models. The models start with $g_D(E)$ obtained by the *MFCV* spectroscopy. As shown in Fig. 4 (a) Numerical models are based on physics-based parameters not fitting parameters. The $g_D(E)$ was experimentally

extracted, while $g_{SA}(E)$ and $D_{it}(E)$ were extracted from the numerical iteration. The proposed numerical model is expected to be a useful platform for systematic design of PTFTs via the material/process optimization.

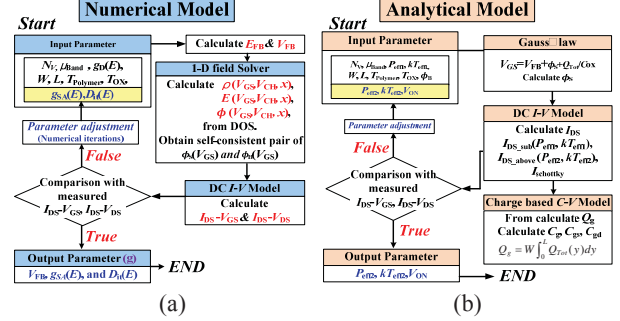


Fig. 4. The calculation flow for the numerical & analytical *I-V* models with same parameters ($g_D(E)$, μ_{BAND} , N_V). (a) Numerical model flow: TFT's structural parameters are given as W , L , $T_{Polymer}$, T_{OX} . The $g_D(E)$ experimentally extracted then the other parameters (N_V , μ_{BAND}) are determined. The V_{FB} & E_{FB} are calculated with the potential obtained from the 1-D field solver. (b) Analytical model flow: The Input parameters ($P_{eff} = N_{TD}$, $kT_{eff} = kT_{TD}$, W , L , T_{OX} , Schottky barrier (ϕ_B)) are fixed by known or extracted value. Through the Gauss' law, calculate the surface potential and then calculate I_{DS} .

On the other hand, as shown in Fig. 4 (b) the analytical model is based on the effective carrier density combined with a coupled-Schottky diode model (in Fig. 1 (b)) for the non-linearity and the Poole-Frenkel mobility model for the lateral field-dependent carrier transport. We expect that the proposed analytical model can be employed for a fast and efficient circuit design. We obtain an analytical model for drain current caused by the drift of holes in the channel as

$$I_{DS}(N_{eff}, kT_{eff}) = \frac{W}{L} \mu_{Band} e^{\beta \sqrt{V_{DS}}/L} \frac{A^* N_V}{2P_{eff} kT_{eff} C^*} \left(\frac{C_{OX}}{\sqrt{2\epsilon_p P_{eff} kT_{eff}}} \right)^{-2C^* kT_{eff}} \\ \times \left[\frac{1}{(-2C^* kT_{eff} + 1)} \left\{ (V_{GS} - V_{FB} - \phi_{SS})^{-2C^* kT_{eff} + 1} - (V_{GS} - V_{FB} - \phi_{SD})^{-2C^* kT_{eff} + 1} \right\} \right. \\ \left. - \frac{1}{-qC^*} \left\{ (V_{GS} - V_{FB} - \phi_{SS})^{-2C^* kT_{eff}} - (V_{GS} - V_{FB} - \phi_{SD})^{-2C^* kT_{eff}} \right\} \right] \quad (2)$$

And from the Schottky diode current equation is

$$I_{Schottky} = AA^{**} T^2 e^{-q\phi_B/\eta kT} \left(e^{qV_{DS}/\eta kT} - 1 \right) \quad (3)$$

Finally, the total drain current over the sub- and above- V_T regions for the PTFT modeled as a series connection of the Schottky diodes at S/D contacts with the V_{GS} -dependent channel resistance can be described by

$$\frac{1}{I_{DS}} = \frac{1}{I_{DS_sub}(P_{eff1}, kT_{eff1})} + \frac{1}{I_{DS_above}(P_{eff2}, kT_{eff2})} + \frac{1}{I_{Schottky}} \quad (4)$$

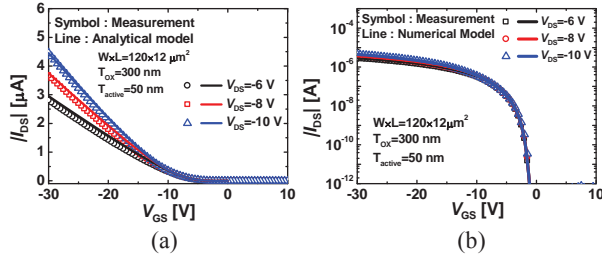


Fig. 5. Calculated I_{D_S} - V_{G_S} characteristics from numerical model (line) (a) linear scale and (b) semi-log scale ($V_{D_S}=-6 \sim -10$ V) compared with the measured ones (symbol) for a PTFT.

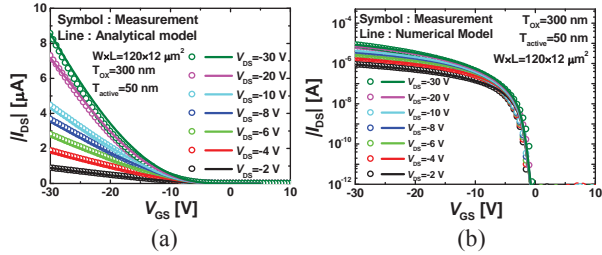


Fig. 6. Calculated I_{D_S} - V_{G_S} characteristics from the analytical model (line) (a) linear scale and (b) semi-log scale ($V_{D_S}=-2 \sim -30$ V) compared with the measured ones (symbol) for a PTFT.

Fig. 5 and Fig. 6 shows verification of models by comparing the measured I_{D_S} - V_{G_S} characteristics with calculated results over a wide range of the gate/drain bias. Model parameters are summarized in Table. I. We note that model parameters of the two models are interconnected each other ($N_{TD}=P_{eff1}$, $kT_{TD}=kT_{eff2}$).

Table I. Model parameters based on physical properties. The parameters, such as $g_D(E)$, μ_{BAND} , N_V , $N_{TD}=P_{eff1}$, and $kT_{TD}=kT_{eff1}$ are commonly used for the two models.

Common	μ_{BAND}	N_V	N_{TD}	kT_{TD}
	0.146	2.5×10^{19}	8×10^{18}	0.034
Numerical Model	N_{DD}	kT_{DD}	N_{iD}	kT_{iD}
	1×10^{17}	0.4	1.2×10^{12}	0.2
	N_{SA}	kT_{SA}	E_{SA}	
	1×10^{17}	0.1	0.25	
Analytical Model	V_{ON}	ϕ_B	P_{eff2}	kT_{eff2}
	-1.5	0.45	2.6×10^{19}	0.0283

The calculated results agree well with the measured ones over wide range of V_{G_S} and V_{D_S} . We suggested that the detailed nonlinearity of PTFTs was successfully reproduced with our improved model.

4. Conclusion

We reported analytical and numerical I - V models for solution-processed PTFTs based on the process-controlled parameters including DOS. Our approach also made it possible to co-design with the definite relationship between the process/material and the device characteristics because most of all parameters

can be controlled by either the process or the material.

5. Acknowledgements

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